

व्यावसायिक परीक्षण रिपोर्ट
COMMERCIAL TEST REPORT

संख्या/ No.: PS-462/2632/2020
माह/Month : December, 2020

THIS TEST REPORT VALID UP TO : 31st December, 2025



**XTRA POWER, XPS-703 BATTERY CUM HAND
OPERATED KNAPSACK SPRAYER**



सत्यमेव जयते

भारत सरकार

Government of India

कृषि एवं किसान कल्याण मंत्रालय

Ministry of Agriculture and Farmers Welfare

कृषि, सहकारिता एवं किसान कल्याण विभाग

Department of Agriculture, Cooperation and Farmers Welfare

उत्तरी क्षेत्र कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

Northern Region Farm Machinery Training and Testing Institute

ट्रैक्टर नगर, सिरसा रोड, हिसार, (हरियाणा) - 125 001

Tractor Nagar, Sirsa Road, HISAR (Haryana)-125 001

[ISO 9001:2015 CERTIFIED]

Website: <http://nrfmtti.gov.in/>

E-mail: fmti-nr@nic.in

Tele./FAX: 01662-276984

4. TEST FOR DISCHARGE RATE OF PUMP (Vide Clause 8.3 of IS: 11313 - 2007)

1. Date of test : 02.11.2020
2. Atmospheric conditions :
 - a) Temperature : 21.6 °C
 - b) Relative humidity : 53.5 %
 - c) Pressure : 98.8 kPa

3. Data recorded

Speed of Pump (rpm)	Working pressure (kg/cm ²)	Test No.	Delivery from the discharge line (ml/min)	Overflow (ml/min)	Average discharge from the discharge line (ml/min)	Discharge rate of pump (ml/min)
2642	01	1	3950	NIL	3935.0	3935.0
		2	3940			
		3	3920			
		4	3930			
2577	02	1	3800	NIL	3817.5	3817.5
		2	3810			
		3	3840			
		4	3820			
2997	03	1	3650	NIL	3677.5	3677.5
		2	3690			
		3	3670			
		4	3700			
2441	04	1	2750	NIL	2727.5	2727.5
		2	2720			
		3	2740			
		4	2700			

Minimum discharge rate = 2727.5 ml/min at 4 kg/cm²
Maximum discharge rate = 3935.0 ml/min at 1 kg/cm²
Discharge at rated pressure = 3677.5 ml/min at 3.0 kg/cm²

5. TEST FOR VOLUMETRIC EFFICIENCY (Vide Clause 8.4 of IS: 11313 - 2007)

Date of test : 02.11.2020
 Rated pressure, kg/cm² : 3.0
 Avg. discharge of water at rated pressure, ml/min : 3677.5
 Avg. discharge of water at no load, ml/min : 4755.0
 Avg. pump speed at no load, rev/min : 2837.0
 Avg. pump speed at rated pressure, rev/min : 2497
 Volumetric efficiency of pump, % : 88 %

6. POWER REQUIREMENT

(Vide Clause 8.5 of IS – 11313 : 2007)

The power requirement of DC motor fitted on sprayer was observed as following.

1. Motor operating voltage : 12 V
2. Avg. current drawn by motor at no load : 2.36 A
3. Avg. current drawn by motor at load : 3.80 A
4. Avg. motor operating voltage : 10.1 V
5. Avg. observed motor power requirement : 38.37 Watt
6. Avg. motor speed at no load : 3837 rpm
7. Avg. motor speed at load : 2837 rpm
8. Avg. Time required for fully discharge of battery : 8.0 to 9.0 hr
9. Avg. No load rpm of motor after 6 hours of Operation : 3070 rpm

7. PRESSURE ADJUSTMENT TEST

(Vide Clause 8.7.1 of IS – 11313 : 2007)

1. Date of test : 02.11.2020
2. Atmospheric conditions :
 - a. Temperature : 21.20 °C
 - b. Relative humidity : 52.9 %
 - c. Pressure : 98.8 kPa

3. Data recorded

S. No.	Working pressure (kg/cm ²)	Fluctuation range (kg/cm ²)	Pressure drop (kg/cm ²)	Ratio
1.	1	NIL	NIL	--
2.	2	NIL	NIL	--
3.	3	NIL	NIL	--
4.	4	NIL	NIL	--

4. Resistance of pressure: Yes

8. TEST FOR SPRAY LANCE

(Vide Annex. D of IS: 3652-1995)

- Date of test : 26.10.2020
Type : Straight type (Type-A)

8.1 STRENGTH OF SPRAY LANCE

Sr. No.	Details	Condition
1	Test Condition	Outlet closed
2	Hydraulic pressure applied	1 MPa
3	Duration of pressure retained	5 minutes
4	Result	No leak, crack, or burst of lance was observed during test

8.2 MARKING ON SPRAY LANCE

- Manufacturer's name or recognized trade mark : **Not Marked.**
Nominal length, mm : **Not Marked.**
Batch or code number : **Not Marked**

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xxi)	Gasket	Synthetic rubber, PVC, fibre	PVC	Conforms
xxii)	Valve seat	Brass, stainless steel, engg. plastic	Engg. Plastic	Conforms
xxiii)	valve	Brass, stainless steel, engg. plastic	Engg. Plastic	Conforms
xxiv)	Skirt/ stand	Steel, plastic	Plastic	Conforms
xxv)	Strap buckle	Steel, Engg. Plastic	Engg. Plastic	Conforms
xxvi)	Cushion	Foam rubber, foam plastic	Foam	Conforms

Materials of components of spray lance, nozzle, cut of device (as per IS 3652-1995):
Refer chapter No. 2 of this test report.

Clause No.	Specified requirement	Observations	Remarks
Cl. 4.4 IS 3906:1995	The material used for different components shall be declared by the manufacturer in the manual.	Declared by the applicant	Conforms

16. RUNNING - IN

Though the applicant has not recommended running-in, with the consent of the applicant the running-in of the sprayer was conducted for one hour in order to overcome variation in initial performance. Lubrication and the adjustment of the components was done as per applicants recommendation.

17. TEST FOR DISCHARGE RATE (Vide Clause 6.1.3 of IS 10134-1994)

1. Date of test : 13.11.2020
2. Atmospheric conditions
 - a) Temperature : 20.3°C
 - b) Relative humidity : 61.7%
 - c) Pressure : 99.2 kPa
3. Data recorded

No. of hand strokes per minute	Working pressure (kPa)	Test No.	Delivery from the discharge line (ml/min)	Overflow (ml/min)	Average delivery from the discharge line (ml/min)	Discharge rate of pump (ml/min)
16	300	1	680	Nil	672.5	672.5
16	300	2	660	Nil		
16	300	3	670	Nil		
16	300	4	680	Nil		

Average discharge rate : 672.5 ml/min at 300 kPa pressure

18. TEST FOR VOLUMETRIC EFFICIENCY
(Vide Clause 6.2 of IS 10134-1994)

Sl. No.	Date of test	:	18.11.2020
Sl. No.	Details	:	Observation
1.	Discharge of water in 10 successive stroke	:	450 ml
2.	No of cycle	:	10
3.	Actual volume of water in one cycle	:	45.0 ml
4.	Inner diameter of pump cylinder	:	45.0 mm
5.	Stroke length at 300 kPa pressure	:	36.0 mm
6.	Piston displacement	:	57.22 cc
7.	Theoretical volume of water in one cycle	:	57.22 ml
8.	Volumetric efficiency, %	:	79.0 %

Remark: The volumetric efficacy of pump does not conform to the requirement of IS 10134-1994.

19. TEST FOR PRESSURE CHAMBER
(Vide Clause 7.1 of IS 10134-1994)

Date of test : 16.11.2020

Sr. No	Details	Condition
1	Test Condition	Outlet end closed
2	Pressure applied -Hydraulic pressure -Pneumatic pressure	7.5 kg/cm ² 4.5 kg/cm ²
3	Duration	1 minutes each
4	Result	No leakage, crack, deformation or breakage observed in pressure chamber during the test.

20. TEST FOR OPERATING LEVER, HANDLE & PISTON ROD
(Vide clause 7.6 of IS-10134:1994)

Date of test : 16.11.2020

Sr. No	Details	Condition
1	Test Condition	Discharge outlet closed
2	Preassure applied	7.5 kg/cm ²
3	Result	No distort, crack or break observed in handle, operating lever and piston.

21. TEST FOR HOSE AND HOSE CONNECTION
(Vide Clause 5.14.3 of IS 11313:2007 & Clause 7.2 of IS 10134-1994)

Refer Chapter 13 of this report.

25. CRITICAL TECHNICAL SPECIFICATIONS

Deferred till 31.03.2021 vide Ministry's O.M.No.13-13/2020-M&T(I&P) dated 22.12.2020

26. CONFORMITY TO INDIAN STANDARDS

- i) IS: 11313:2007 Hydraulic power sprayers- : **Does not conform in toto**
specification
- ii) IS: 10134-1994-Method of test for manually : **Does not conform in toto**
operated sprayer
- iii) Spray nozzle and spray gun as per IS:3652- : **Does not conform in toto**
1995 (Reaffirmed 2011)

27. COMMENTS & RECOMMENDATIONS

- 27.1 The motor rated speed is not specified. It should be specified.
- 27.2 The model and country of origin of battery charger is not specified. It should be specified.
- 27.3 The model and country of origin of pump is not specified. It should be specified.
- 27.4 The dimension of straps does not meet the requirements of Indian Standard. It **MUST** be looked into.
- 27.5 During the strap drop test the buckle/bracket of strap assembly found failed to hold the strap in its position. It should be provided.
- 27.6 The strap cushion thickness does not meet the requirement of Indian standard. It **MUST** be looked into.
- 27.7 The average size of strainer of cut-off device does not meet the requirement of Indian Standard. It **MUST** be looked into.
- 27.8 The cut off device manufacturer's name or recognized trade mark and batch or code number is not provided. It **MUST** be provided.
- 27.9 The discharge rate of nozzle at a pressure of 300 kPa for fine cone spray pattern does not conform to the requirement of IS: 3652-1995. It **MUST** be looked into.
- 27.10 The spray angle for fine cone spray pattern of nozzle at a pressure of 300 kPa does not conform to the requirement of IS : 3562-1995. It **MUST** be looked into.
- 27.11 The serial number of sprayer pump is not specified. It **MUST** be looked into.
- 27.12 The strainer in nozzle is not provided. It should be provided.

- 27.13 Agitator is not provided in sprayer. It may be provided.
- 27.14 The country of origin of battery is not specified.. It **MUST** be looked into.
- 27.15 Time required to full charge battery with AC charger is observed as 8.0 to 9.0 hours.
- 27.16 The spraying operation time after fully charging the battery was observed as 6.5 to 7.0 hours.
- 27.17 The volumetric efficiency of sprayer on hand operated mode was observed as 79% which is not within the requirement of the relevant Indian Standard.
- 27.18 The manufacturer's name or recognized trade mark, Batch or code number and designation on spray nozzle is not marked. It **MUST** be looked into.
- 27.19 The tank capacity of sprayer does not meet the requirement of Indian standard. It **MUST** be looked into.
- 27.20 The manufacturer's name or recognized trade mark and nominal length on spray lance is not marked. It **MUST** be looked into.
- 27.21 A suitable labeling plate (Not Sticker) needs to be provided with "inter alia" following information
- i) Manufacturer's name.
 - ii) Make
 - iii) Model
 - iv) Month & years of manufacturer
 - v) Rated speed.
 - vi) Rated pressure
 - vii) Discharge Rate
 - viii) Power Rating
 - ix) Country of origin.
- 27.22 **Safety provision/safety wear**
- i) The safety instructions regarding handling poisonous agro chemical before, during and after spraying operation should be provided on sprayer.

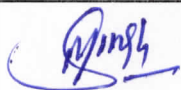
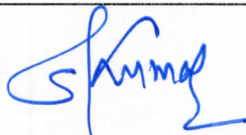
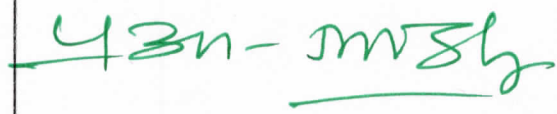
28. TECHNICAL LITERATURE

The following literature provided with sprayers for guidance to the user :

- i) Instruction Manual.

The instruction manual of sprayer needs to be updated as per IS:8132-1999.

TESTING AUTHORITY

MAAN SINGH SENIOR TECHNICAL ASSISTANT	
SANJAY KUMAR AGRICULTURAL ENGINEER	
P. K. PANDEY DIRECTOR	

29. APPLICANT'S COMMENTS

Para No.	Our Reference	Applicant's Comments
29.1	27.11	The Serial Number of sprayer will be specified
29.2	27.1, 27.3 & 27.18	The make, model, country of origin and serial number of different components like motor, pump nozzle and cut-off device etc. will be provided.
29.3	27.4, 27.5 & 27.6	The dimension of straps, buckle/bracket of strap assembly and strap cushion thickness meeting the requirement of Indian Standard will be used in future.
29.4	27.7 & 27.8	The make of cut off device will be provided along with proper size of strainer of cut-off device.
29.5	27.9	The discharge rate of nozzle at a pressure of 300 kpa for fine cone spray pattern conforming to the requirement of IS: 3652-1995 will be provided.
29.6	27.12 & 27.13	Agitator and the strainer in the nozzle will be provided.
29.7	27.17	Efforts will be made to increase the volumetric efficiency of sprayer in hand operated mode to comply with relevant Indian Standard.
29.8	27.19	The tank capacity of the sprayer meeting the requirement of Indian Standard will be manufactured in future.
29.9	27.21	A suitable labelling plate with relevant information will be provided.